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WEEKLY MAINTENANCE

ALL MAINTENANCE SHOULD BE PERFORMED PRIOR TO THE START OF THE FIRST DAY OF THE WORK WEEK

1. Clean and lubricate transfer pumps in the following manner:

- A. Remove air cylinder from pump by grabbing center of cylinder and turning counter clockwise.
- B. Wipe all parts and the inside of the cylinder with a clean rag.
- C. Use white lithium grease to lubricate the inside of the cylinder.
- D. Re-install cylinder taking care to not “cross thread.” It should turn easily. If there is any resistance, it is probably not aligned.



Re-install cylinder taking care to not “cross thread.”

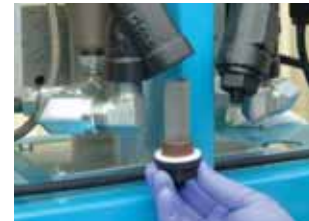
2. Clean both the “A” and “B” filters on the machine in the following manner:

- A. Close the material supply valves.
- B. Remove the filters and clean with gun cleaner and blow clean with air.
- C. Hold up to the light and see if the screen is clean; if not, repeat the above procedure.
- D. When you are sure the filters are clean, re-install and OPEN the supply valves.

1. Gusmer Predator Screens



2. Graco Predator Screens

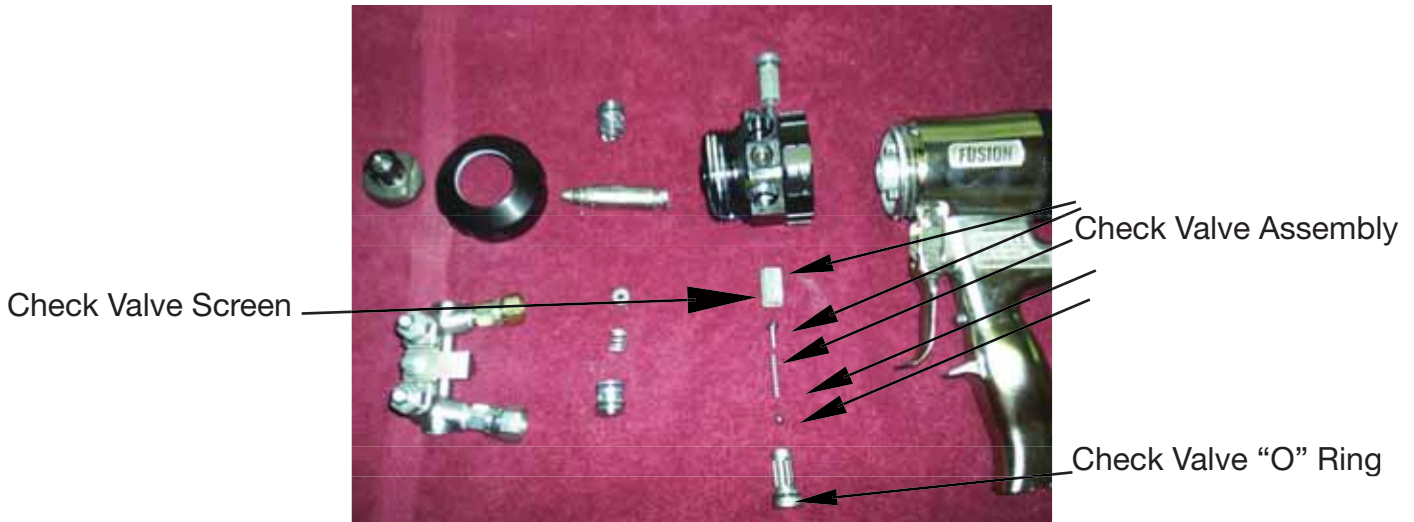


3. Clean the filters on the gun in the following manner:

- A. Remove the gun from the block.
- B. Remove the check valves and remove the screens from the check valve.
Be sure to keep A and B parts separate.
- C. Clean the filters with gun cleaner and blow clean with air.
- D. Hold up to the light and see if the screen is clean; if not, repeat the above procedure.
- E. Blow out check valve with air.
- F. Wipe everything clean with a clean rag.
- G. Re-install screen on the check valve.
- H. Lubricate “O” ring with white lithium grease and re-install in gun.
- I. Wipe off valve block with clean rag and coat with lithium grease.
- J. Re-install gun.

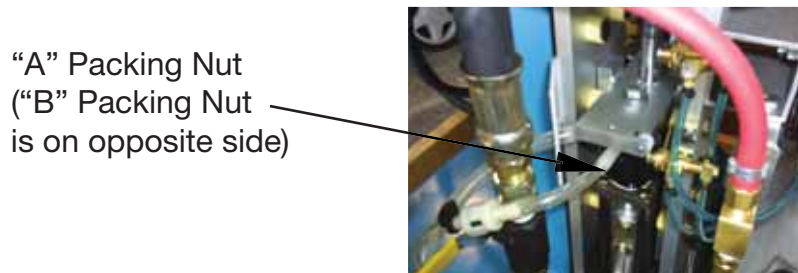
* Refer to the FleeceBACK Field Guide for monthly maintenance and storage procedures.

FUSION GUN BREAKDOWN

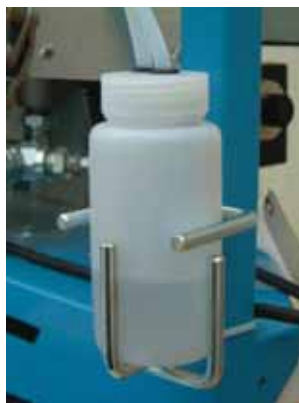


4. Check the packing nut on the pump cylinders "A" and "B" and tighten as needed.

NOTE: On new or re-built machines, this packing should be checked and tightened the first three days of operation, then during weekly maintenance.



5. Check pump lube. If lube is milky in color, or not clear, dispose and refill lube jar $\frac{3}{4}$ full.



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